

## **Declaration of Conformity**

In Accordance with ANSI/ISEA 125-2014 and ANSI/ASSP Z359.7-2019

Item #: UFC405100

**Description:** KStrong® Tie-back Hook 5000 lb. Rated Gate (ANSI)

**Brand Name:** KStrong **Manufacturer:** KStrong

Address: 18505 Intercontinental Crossing, Houston, TX 77073

Declaration #: DOC-UFC405100 Declaration Date: 04/16/2020

Additional Items Conforming Under this Declaration (If Applicable):

KStrong declares that the product(s) listed above is in conformity with the requirements of the following performance standard(s):

### ANSI Z359.12-2009

Conformity Assessment Method in accordance with ANSI/ISEA 125-2014



Level 1:

KStrong Lab Outside the Scope of ISO/IEC Standard 17025:2017



Level 2:

KStrong Lab Within the Scope of ISO/IEC Standard 17025:2017



Level 3:

Independent 3rd Party Lab accredited to ISO/IEC Standard 17025:2017

Supporting Documentation: KS-Test-UFC405100.pdf

This Certificate is a guarantee that the above standard(s) was met by the requirements of such standard. Testing was performed under normal operation mode. The results of testing apply only to the particular sample tested and the specific test carried out. This Certificate is only issued for products which have passed the testing requirements of listed standard(s).

**Authorized Signature:** 

John H. Kemp Jr. President - KStrong

ISO 17025 Accredited Test Laboratory

intertek Total Quality. Assured.



Intertek Testing Services NA, Inc. 3933 US Rt. 11 Cortland, NY 13045

Tel: 1 607-753-6711 www.intertek.com

**Accrediting Agency** 





A2LA 5202 Presidents Court, Ste 220 Frederick, MD 21703 Tel: 301.644.3248 info@A2LA.org



Intertek Testing Services NA Inc. 3933 US Route 11 Cortland, NY 13045

Phone: 607-753-6711 Fax: 607-756-4173

# **Test Verification of Conformity**

On the basis of the tests undertaken, the sample(s) of the below product have been found to comply with the requirements of the referenced specifications at the time the tests were carried out.

Applicant Name & Address : KSTRONG LLC

17330 Preston Rd. #200D

Dallas, TX 7525

Report Number : 104217625CRT-005

Product(s) Tested : Various Snaphooks and Carabiners

Model(s) : UFC404500 / UFC404150 / UFC405100 / UFC401100

UFC401100

Relevant : ANSI Z359.12 - 2009

Standard(s)/Specification(s)

Verification Issuing Office Name : Intertek Testing Service NA Inc.

& Address 3933 US Route 11

Cortland NY 13045

Date of Test(s) : March 1<sup>st</sup> 2012 – August 17<sup>th</sup> 2016

Verification/Report Number(s) : 103936766CRT-003

NOTE: This verification is part of the full test report(s) and should be read in conjunction with it.

This Verification is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this Verification. Only the Client is authorized to copy or distribute this Verification. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results referenced from this Verification are relevant only to the sample tested. This Verification by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.





Name: Matthew Stevens Position: Associate Engineer

Date: 4/16/20



## INTERTEK TEST REPORT

3933 US RTE 11 CORTLAND NEW YORK 13045

**TEST REPORT NO.: G103936766CRT-003** 

ORIGINAL TEST REPORT.: G100641896CRT-008B

#### **TESTING OF**

VARIOUS SNAPHOOKS AND CARABINERS

TO CLIENT SPECIFIED SECTIONS OF ANSI/ASSE Z359,12-2009

REPORT EXTENSION RENDERED TO:

KSTRONG LLC 17330 PRESTON ROAD #200 D DALLAS,TX 7525

An Independent Organization Testing for Safety and Performance

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#### **Abstract**

Various Snaphooks and Carabiners were submitted by PN International for testing and evaluation. They were evaluated in accordance with the client specified sections of ANSI/ASSE Z359.12-2009 entitled, "Connecting Components for Personal Fall Arrest Systems". **Note:** The following referenced models have not been evaluated by Intertek. It is Intertek's understanding that PN International/Karam has evaluated these samples to verify all similarities in design to the model that was tested

#### **Introduction**

This report describes the results of the test program conducted in accordance with the client specified sections of ANSI/ASSE Z359.12-2009 entitled, "Connecting Components for Personal Fall Arrest Systems" performed on specimens submitted by PN International. Intertek, located in Cortland NY conducted the test evaluations. Testing was conducted from March 01, 2012 through March 23, 2012. Additional testing was conducted October 10, 2012 through October 23, 2012, November 5, 2012, February 1-13, 2013, April 1 & 8, 2013 and August 17,2016.

#### **Product Description**

Production samples of various snaphooks and carabiners were received in new, unused condition for this evaluation on February 14, 2012, February 15, 2012, September 25, 2012, October 30, 2012, January 21 & 29, 2013 and July 13, 2016. Below is a list of samples used for the testing.

Table #	Model #	Qty Each	Description
1	UFC404500	15 (12*)	Forged Swivel Snaphook w/ Load Indicator
4	UFC404150	15 (1*) (3**)	Stamped Steel Snaphook
6	UFC405100	15 (1*)	Steel Snaphook
8	UFC401101	15 (1*)	Quarter Turn Locking Steel Carabiner
9	UFC401100	15 (1*)	Steel Quarter Turn Locking Carabiner

<sup>(\*)</sup> retest samples submitted September 25, 2012

#### **Authorization**

This investigation was authorized by signed quotation # 500353560, dated January 09, 2012, quotation # 500378949, dated May 08, 2012, quotation # 500428682, dated January 10, 2013, quotation # 500442428, dated March 20, 2013, and quotation # Qu-00698322, dated June 21, 2016.

<sup>(\*\*)</sup> samples submitted January 21, 2013

## **Test Results**

## TEST SUMMARY

Table #	Model #	Description	Pass/Fail
1	UFC404500	Forged Swivel Snaphook w/ Load Indicator	Pass
4	UFC404150	Stamped Steel Snaphook	Pass
6	UFC405100	Steel Snaphook	Pass
8	UFC401101	Quarter Turn Locking Steel Carabiner	Pass
9	UFC401100	Steel Quarter Turn Locking Carabiner	Pass

TABLE 1:	UFC404500						
Paragraph	Test Description/Requirements	Results	P	ass/Fa	ail		
3.1.1.2	All hardware shall be new and unused condition. Perform visual inspection only.	New Hardware	P				
3.1.1.3	Snaphooks and carabiners shall be self-closing and self-locking and shall be capable of being opened only by at least two consecutive deliberate actions.	Self-closing, self-locking, 2 actions	P				
	Tensile Testing of Snaphook & Carabiner Bodies: (Includes Proof Load Test, 4.3.2)	Sample 1 Break= NO Gate Release= NO					
3.1.1.3 / 4.2.1.1.1	Test load to 3,600 lbs-f (proof load) between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. Then test load to 5,000 lbs-f between the bearing points at a rate > 1 minute and	Sample 2 Break= NO Gate Release= NO	P *retest sam	-	oles*		
	maintain the load for a minimum of 1 minute. The gate shall not release. TEST 3 SAMPLES	Sample 3 Break= NO Gate Release= NO					
	Gate Face Testing of Snaphook & Carabiner: Apply a load perpendicular to the face of the gate at a	Sample 1 Break= NO Gate opening < 0.125"					
3.1.1.3 / 4.2.1.1.2	point as close to the nose as possible. Apply a load < 3 inches per minute until 3,600 lbs. has been achieved and hold for one minute. While the load is applied measure the distance of gate separation at the point of minimum	Sample 2 Break= NO Gate opening < 0.125"	*rete	P est samp	oles*		
	clearance. Opening shall not exceed 0.125 inches. <i>TEST 3 SAMPLES</i>	Sample 3 Break= NO Gate opening < 0.125"					
3.1.1.3 / 4.2.1.1.3	Side Load Testing of Snaphook & Carabiner Gates: Apply a load parallel to the gate at the midpoint between the nose and gate hinge. Measure the height (h initial) from the test bed, apply the load until 3,600 lbs-f is achieved and maintain for 1 minute. Measure the distance of gate separation with the load applied. Release the load and measure the height (h final) from the test bed.  Determine the permanent deformation (h initial – h final)	Sample 1 Break= NO Gate opening = 0 Hin = 65.59 mm Hfn = 65.30 mm Deformation = 0.29 mm  Sample 1 Break= NO	*rete	P est samp	oles*		
	of the gate. Gate opening and deformation shall not exceed	Gate opening = 0					

TABLE 1:	: UFC404500					
Paragraph	Test Description/Requirements	Results	Pass/Fail			
	0.125 inches. TEST 3 SAMPLES	Hin = 64.83 mm Hfn = 64.07 mm Deformation = 0.76 mm	-			
		Sample 1 Break= NO Gate opening = 0 Hin = 65.64 mm Hfn = 64.27 mm Deformation = 1.37 mm				
3.1.1.7 / 4.2.3	Abrasion Conditioning (conduct testing per sections 4.2.3.1, (testing for snaphooks, carabiners, D-rings	s, O-rings, and oval rings only)	1			
4.2.3.1	Rotate 3 samples on steel hardened hex bar for 50,000 cycles between 50-75 RPM  Then subject samples to section 4.2.3.2	Sample 1 Break= NO  Sample 2 Break= NO  Sample 3 Break= NO	P *retest samples*			
4.2.3.2	Weather Conditioning		I			
4.2.3.2.1	Cold Conditioning, -35 +/- 2 C for a minimum of 8 hrs  Then subject samples to section 4.2.3.3		P *retest samples*			
	Dynamic Test Procedure:  Test 3 samples within 5 minutes after removing from the	Arrest Force: 5,139 lbs-f Drop Height: 7-1/4"				
4.2.3.3	chamber noted above, Test weight = 100 kg (220 +/-2 lbs.) Start with free fall distance of 150 mm (6 inches) then adjust to reach an arresting force between 22.5-24 KN (	Sample 1: No Break	P *retest samples*			
	5,000- 5,405 lbs-force) prior to actual test.	Sample 2: Sample Broke  Sample 3: No Break	_			
		Sample 3. No Bleak				
	5.1 1: Markings shall be in English	1: English	P *retest samples*			
5	5.1.1; Markings shall be in English 5.1.2; Legibility and attachment shall endure for the life of the component.	2: Stamped				

TABLE 1:	UFC404:	500		
Paragraph	Test Description/Requirements	Results	Pa	ss/Fai
	5.2.1 Specific Markings for Connectors:	1. K1812, K154711, K15212		
	Connectors shall be marked as described below:  1. year of manufacturer	2. K, PT		
	2. manufacturer's identification	3. "K" Codes		
	<ol><li>markings for connectors shall be sufficient to provide traceability.</li></ol>	4. 5M		P
	<ul><li>4. load rating for the major axis</li><li>5. load rating for the gate stamped</li></ul>	5. 3600 lbs		
	6. For connectors that are non-integral, include the standard number.	6. ANSI Z359.12		
	5.3 Specific Instruction Requirements	Integral to harness ?		
	<b>5.3.1;</b> Instructions shall include:	NO		
	(for non-integral products)			
		Instructions provided:		
	<ol> <li>the material used in the connector construction</li> <li>the size of the connector and dimensions affecting its</li> </ol>	1. Alloy Steel, Galvanized		
	compatibility with objects to which it way be connected	2. Chart, page 2-3 of manual		
	3. the need to make only compatible connections and	3. Page 3-5 of manual	P	
	limitations of compatibility	4. Page 6 of manual		
	4. proper method of coupling the connector and checking	5 Chart, page 2-3 of manual		
	that it is closed and locked	6. Chart, page 2-3 of manual		
	5. the minimum strength of the connector body when			
	loaded in the direction set forth in the applicable sections of the standard			
	6. the minimum strength of carabiner and snaphook gates			
	when loaded in the directions set forth in section 3.1.1.3			

TABLE 4:	BLE 4: UFC404150			
Paragraph	Test Description/Requirements	Results	Pass/Fail	
3.1.1.2	All hardware shall be new and unused condition. Perform visual inspection only.	New Hardware	P	
3.1.1.3	Snaphooks and carabiners shall be self-closing and self-locking and shall be capable of being opened only by at least two consecutive deliberate actions.	Self-closing, self-locking, 2 actions	P	
3.1.1.3 / 4.2.1.1.1	Tensile Testing of Snaphook & Carabiner Bodies: (Includes Proof Load Test, 4.3.2)  Test load to 3,600 lbs-f (proof load) between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. Then test load to 5,000 lbs-f between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. The gate shall not release. TEST 3 SAMPLES	Sample 1 Break= NO Gate Release= NO  Sample 2 Break= NO Gate Release= NO  Sample 3 Break= NO Gate Release= NO	P	
3.1.1.3 / 4.2.1.1.2	Gate Face Testing of Snaphook & Carabiner:	Sample # 1 Break NO Gate opening <0.125"  Sample # 2 Break NO Gate opening <0.125"  Sample # 3 Break NO Gate opening <0.125"	P	
3.1.1.3 / 4.2.1.1.3	Side Load Testing of Snaphook & Carabiner Gates:	Sample #   1   NO	P	

TABLE 4:	UFC404150						
Paragraph	Test Description/Requirements	Results	Pa	ass/Fa	il		
3.1.1.7 / 4.2.3	Abrasion Conditioning (conduct testing per sections 4.2.3.1) (testing for snaphooks, carabiners, D-rings						
4.2.3.1	Rotate 3 samples on steel hardened hex bar for 50,000 cycles between 50-75 RPM  Then subject samples to section 4.2.3.2	Sample 1 Break= NO  Sample 2 Break= NO  Sample 3 Break= NO	P				
4.2.3.2	Weather Conditioning						
4.2.3.2.1	Cold Conditioning, -35 +/- 2 C for a minimum of 8 hrs Then subject samples to section 4.2.3.3		P				
4.2.3.3	Dynamic Test Procedure:  Test 3 samples within 5 minutes after removing from the chamber noted above, Test weight = 100 kg (220 +/-2 lbs.)  Start with free fall distance of 150 mm (6 inches) then adjust to reach an arresting force between 22.5-24 KN (5,000-5,405 lbs-force) prior to actual test.	Arrest Force: 5,139 lbs-f Drop Height: 7-1/4"  Sample 1: No Break  Sample 2: No Break  Sample 3: No Break	P				
5	5.1 General Marking Requirements:  5.1.1; Markings shall be in English 5.1.2; Legibility and attachment shall endure for the life of the component. 5.1.3; mark any restrictions of use  5.2.1 Specific Markings for Connectors:  Connectors shall be marked as described below:  1. year of manufacturer  2. manufacturer's identification  3. markings for connectors shall be sufficient to provide traceability.  4. load rating for the major axis  5. load rating for the gate stamped	1: English 2: Stamped 3: NA  1. K1612, K5M1712PT 2. K 3. "K" Codes 4. 5M	*rete	P st samp	les*		
	For connectors that are non-integral, include the standard number.      Specific Instruction Requirements	5. 3600 lbs 6. ANSI Z359.12 Integral to harness?					
	<b>5.3.1;</b> Instructions shall include: (for non-integral products)	NO	P				
	1. the material used in the connector construction	Instructions provided:					



<u>Report No.: G103936766CRT-003</u> Page 8 of 14 3/16/2021 <u>KSTRONG LLC</u>

TABLE 4:	TABLE 4: UFC404150			
Paragraph	Test Description/Requirements	Results	Pass/Fail	
	2. the size of the connector and dimensions affecting its compatibility with objects to which it way be connected 3. the need to make only compatible connections and limitations of compatibility 4. proper method of coupling the connector and checking that it is closed and locked 5. the minimum strength of the connector body when loaded in the direction set forth in the applicable sections of the standard 6. the minimum strength of carabiner and snaphook gates when loaded in the directions set forth in section 3.1.1.3	1. Alloy Steel, Galvanized 2. Chart, page 2-3 of manual 3. Page 3-5 of manual 4. Page 6 of manual 5 Chart, page 2-3 of manual 6. Chart, page 2-3 of manual		

TABLE 6:	TABLE 6: UFC405100			
Paragraph	Test Description/Requirements	Results	Pa	nss/Fail
3.1.1.2	All hardware shall be new and unused condition. Perform visual inspection only.	New Hardware	P	
3.1.1.3	Snaphooks and carabiners shall be self-closing and self-locking and shall be capable of being opened only by at least two consecutive deliberate actions.	Self-closing, self-locking, 2 actions	P	
	Tensile Testing of Snaphook & Carabiner Bodies: (Includes Proof Load Test, 4.3.2)	Sample 1 Break= NO Gate Release= NO		
3.1.1.3 / 4.2.1.1.1	Test load to 3,600 lbs-f (proof load) between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. Then test load to 5,000 lbs-f between the bearing points at a rate > 1 minute and	Sample 2 Break= NO Gate Release= NO	P	
	maintain the load for a minimum of 1 minute. The gate shall not release. TEST 3 SAMPLES	Sample 3 Break= NO Gate Release= NO		
3.1.1.3 / 4.2.1.1.2	Gate Face Testing of Snaphook & Carabiner:	Testing not requested		NA
3.1.1.3 / 4.2.1.1.3	Side Load Testing of Snaphook & Carabiner Gates:	Testing not requested		NA
3.1.1.7 / 4.2.3	Abrasion Conditioning (conduct testing per sections 4.2.3.1, (testing for snaphooks, carabiners, D-rings			
		Sample 1 Break= NO		
4.2.3.1	Rotate 3 samples on steel hardened hex bar for 50,000 cycles between 50-75 RPM	Sample 2 Break= NO	P	
	Then subject samples to section 4.2.3.2	Sample 3 Break= NO		
4.2.3.2	Weather Conditioning			
4.2.3.2.1	Cold Conditioning, -35 +/- 2 C for a minimum of 8 hrs Then subject samples to section 4.2.3.3		P	
	Dynamic Test Procedure:	Arrest Force: 5,139 lbs-f Drop Height: 7-1/4"		
	Test 3 samples within 5 minutes after removing from the	Sample 1: No Break		
4.2.3.3	chamber noted above, Test weight = 100 kg (220 +/-2 lbs.)	Sample 2: No Break	P	
	Start with free fall distance of 150 mm (6 inches) then adjust to reach an arresting force between 22.5-24 KN (5,000-5,405 lbs-force) prior to actual test.	Sample 3: No Break		

TABLE 6:	UFC405100					
Paragraph	Test Description/Requirements	Results	Pas	ss/Fai	il	
5	5.1 General Marking Requirements:  5.1.1; Markings shall be in English 5.1.2; Legibility and attachment shall endure for the life of the component. 5.1.3; mark any restrictions of use  5.2.1 Specific Markings for Connectors:  Connectors shall be marked as described below:  1. year of manufacturer  2. manufacturer's identification  3. markings for connectors shall be sufficient to provide traceability.  4. load rating for the major axis  5. load rating for the gate stamped  6. For connectors that are non-integral, include the standard number.	1: English 2: Stamped 3: NA  1. K154711, K1612 2. K 3. "K" Codes 4. 5M 5. 3600 lbs 6. ANSI Z359.12	*retest	P	es*	
	5.3 Specific Instruction Requirements  5.3.1; Instructions shall include: (for non-integral products)  1. the material used in the connector construction 2. the size of the connector and dimensions affecting its compatibility with objects to which it way be connected 3. the need to make only compatible connections and limitations of compatibility 4. proper method of coupling the connector and checking that it is closed and locked 5. the minimum strength of the connector body when loaded in the direction set forth in the applicable sections of the standard 6. the minimum strength of carabiner and snaphook gates when loaded in the directions set forth in section 3.1.1.3	Integral to harness?  NO Instructions provided:  1. Alloy Steel, Galvanized 2. Chart, page 2-3 of manual 3. Page 3-5 of manual 4. Page 6 of manual 5 Chart, page 2-3 of manual 6. Chart, page 2-3 of manual	P			

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TABLE 8:	UFC4011	01							
Paragraph	Test Description/Requirements	Results	Pa	ss/Fail					
3.1.1.2	All hardware shall be new and unused condition. Perform visual inspection only.	New Hardware	P						
3.1.1.3	Snaphooks and carabiners shall be self-closing and self-locking and shall be capable of being opened only by at least two consecutive deliberate actions.	Self-closing, self-locking, 2 actions	P						
	Tensile Testing of Snaphook & Carabiner Bodies: (Includes Proof Load Test, 4.3.2)	Sample 1 Break= NO Gate Release= NO							
3.1.1.3 / 4.2.1.1.1	Test load to 3,600 lbs-f (proof load) between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. Then test load to 5,000 lbs-f between the bearing points at a rate > 1 minute and	Sample 2 Break= NO Gate Release= NO	P						
	maintain the load for a minimum of 1 minute. The gate shall not release. TEST 3 SAMPLES	Sample 3 Break= NO Gate Release= NO							
3.1.1.3 / 4.2.1.1.2	Gate Face Testing of Snaphook & Carabiner:	Testing not requested		NA					
3.1.1.3 / 4.2.1.1.3	Side Load Testing of Snaphook & Carabiner Gates:	Testing not requested		NA					
3.1.1.7 /	Abrasion Conditioning (conduct testing per sections 4.2.3.1, (testing for snaphooks, carabiners, D-rings		1						
4.2.3		Sample 1 Break= NO							
4.2.3.1	Rotate 3 samples on steel hardened hex bar for 50,000 cycles between 50-75 RPM	Sample 2 Break= NO	P						
	Then subject samples to section 4.2.3.2	Sample 3 Break= NO							
4.2.3.2	Weather Conditioning								
4.2.3.2.1	Cold Conditioning, -35 +/- 2 C for a minimum of 8 hrs Then subject samples to section 4.2.3.3		P						
	Dynamic Test Procedure:	Arrest Force: 5,139 lbs-f Drop Height: 7-1/4"							
	T-42	Sample 1: No Break							
	Test 3 samples within 5 minutes after removing from the chamber noted above, Test weight = 100 kg (220 +/-2	Sample 2: No Break Sample 3: No Break	-						
4.2.3.3	lbs.)	Sample 3. No Dieak	P						
	Start with free fall distance of 150 mm (6 inches) then adjust to reach an arresting force between 22.5-24 KN (5,000-5,405 lbs-force) prior to actual test.								

TABLE 8:	UFC401101					
Paragraph	Test Description/Requirements	Results	Pass/Fail			
5	5.1 General Marking Requirements:  5.1.1; Markings shall be in English 5.1.2; Legibility and attachment shall endure for the life of the component. 5.1.3; mark any restrictions of use  5.2.1 Specific Markings for Connectors:  Connectors shall be marked as described below:  1. year of manufacturer  2. manufacturer's identification  3. markings for connectors shall be sufficient to provide traceability.  4. load rating for the major axis  5. load rating for the gate stamped  6. For connectors that are non-integral, include the standard number.	1: English 2: Stamped 3: NA  1. K1712 2. K 3. "K" Codes 4. 5M 5. 3600 lbs 6. ANSI Z359.12	P *retest sample:			
	5.3 Specific Instruction Requirements  5.3.1; Instructions shall include: (for non-integral products)  1. the material used in the connector construction 2. the size of the connector and dimensions affecting its compatibility with objects to which it way be connected 3. the need to make only compatible connections and limitations of compatibility 4. proper method of coupling the connector and checking that it is closed and locked 5. the minimum strength of the connector body when loaded in the direction set forth in the applicable sections of the standard 6. the minimum strength of carabiner and snaphook gates when loaded in the directions set forth in section 3.1.1.3	Integral to harness?  NO Instructions provided:  1. Alloy Steel, Galvanized 2. Chart, page 2-3 of manual 3. Page 3-5 of manual 4. Page 6 of manual 5 Chart, page 2-3 of manual 6. Chart, page 2-3 of manual	P			

TABLE 9: UFC401100					
Paragraph	Test Description/Requirements	Results	Pass/Fail		
3.1.1.2	All hardware shall be new and unused condition. Perform visual inspection only.	New Hardware	P		
3.1.1.3	Snaphooks and carabiners shall be self-closing and self-locking and shall be capable of being opened only by at least two consecutive deliberate actions.	Self-closing, self-locking, 2 actions	P		
3.1.1.3 / 4.2.1.1.1	Tensile Testing of Snaphook & Carabiner Bodies:  (Includes Proof Load Test, 4.3.2)  Test load to 3,600 lbs-f (proof load) between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. Then test load to 5,000 lbs-f between the bearing points at a rate > 1 minute and maintain the load for a minimum of 1 minute. The gate shall not release. TEST 3 SAMPLES	Sample 1 Break= NO Gate Release= NO  Sample 2 Break= NO Gate Release= NO  Sample 3 Break= NO Gate Release= NO	P		
3.1.1.3 / 4.2.1.1.2	Gate Face Testing of Snaphook & Carabiner:	Testing not requested		NA	
3.1.1.3 / 4.2.1.1.3	Side Load Testing of Snaphook & Carabiner Gates:	Testing not requested		NA	
3.1.1.7 /	Abrasion Conditioning (conduct testing per sections 4.2.3.1				
4.2.3.1	Rotate 3 samples on steel hardened hex bar for 50,000 cycles between 50-75 RPM  Then subject samples to section 4.2.3.2	Sample 1 Break= NO  Sample 2 Break= NO  Sample 3 Break= NO	P		
4.2.3.2	Weather Conditioning			'	
4.2.3.2.1	Cold Conditioning, -35 +/- 2 C for a minimum of 8 hrs Then subject samples to section 4.2.3.3		P		
4.2.3.3	Dynamic Test Procedure:  Test 3 samples within 5 minutes after removing from the chamber noted above, Test weight = 100 kg (220 +/-2 lbs.)  Start with free fall distance of 150 mm ( 6 inches) then adjust to reach an arresting force between 22.5-24 KN ( 5,000- 5,405 lbs-force) prior to actual test.	Arrest Force: 5,139 lbs-f Drop Height: 7-1/4" Sample 1: No Break Sample 2: No Break Sample 3: No Break	P		

3/16/2021



Report No.: G103936766CRT-003 KSTRONG LLC

TABLE 9	: UFC401100						
Paragraph	Test Description/Requirements Results		Pass/Fail				
	5.1 General Marking Requirements:  5.1.1; Markings shall be in English 5.1.2; Legibility and attachment shall endure for the life of	1: English 2: Stamped					
	the component. 5.1.3; mark any restrictions of use	3: NA					
	5.2.1 Specific Markings for Connectors:	1. K1312, 16 KN		P			
5	Connectors shall be marked as described below:  1. year of manufacturer  2. manufacturer's identification	2. K	*retest samples				
	<ol> <li>manufacturer's identification</li> <li>markings for connectors shall be sufficient to provide traceability.</li> </ol>	3. "K" Codes					
	<ul><li>4. load rating for the major axis</li><li>5. load rating for the gate stamped</li></ul>	4. 5M					
	6. For connectors that are non-integral, include the standard number.	5. 3600 lbs					
	5.3 Specific Instruction Requirements	6. ANSI Z359.12 Integral to harness ?					
	<b>5.3.1;</b> Instructions shall include: (for non-integral products)	NO					
	the material used in the connector construction     the size of the connector and dimensions affecting its	Instructions provided:					
	compatibility with objects to which it way be connected 3. the need to make only compatible connections and limitations of compatibility	1. Alloy Steel, Galvanized 2. Chart, page 2-3 of manual 3. Page 3-5 of manual	P				
	4. proper method of coupling the connector and checking that it is closed and locked	4. Page 6 of manual 5 Chart, page 2-3 of manual					
	5. the minimum strength of the connector body when loaded in the direction set forth in the applicable sections of the standard	6. Chart, page 2-3 of manual					
	6. the minimum strength of carabiner and snaphook gates when loaded in the directions set forth in section 3.1.1.3						

## Conclusion

The evaluation of the various Snaphooks and Carabiners described in this test report per the clients specified testing to sections of ANSI/ASSE Z359.12-2009 entitled, "Connecting Components for Personal Fall Arrest Systems" is complete.

**Evaluation Performed by:** 

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